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RBST2345-7
Job Sheet 204207



Part No: RBST2345-7

Job Qty: 4 pcs *types only*
8 pcs.

Part Name: Guide



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/4/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 2/7/20

Description:

Note: DWG RBST2300 Rev 3 IPP Rev. A 19.09.16 New Issue DP Verify DD

Type: SOLD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
110	SL-154 - 1	4 pcs	2/7/20	2/7/20	1.00	2.00	SL-154 - 1		
120	QC 2	4 pcs	2/7/20	2/7/20	0.00	0.00	QC 2 - 1		<i>JB 20.01.07</i>
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		<i>JB 20.01.07</i>
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

LAME Lajeunesse L.L.M.
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Container No: S245215

Part: RBST2345-7

Job No: 204207

Serial No/Batch: S245215

Revision: 3

Inspector:

Exp Date:

DAS
62
9-89

DAS
62
9-89

130 QC 8	4 pcs	2/7/20	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	mk20/01/10
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
180 Packaging 3-1 - Stock - B4B	4 pcs	2/7/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	BAS 28 9-89
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	

				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190	QC 21 - SA	4 pcs	2/7/20	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

Part Op 110 - SL-154 (MORI SL-154 LATHE) 1-Machine as per FOLIO, F D126 FOLIO REV: AA DWG REV:

Descriptions: 3 2-Debur

120 - (QC2- Inspect parts off machine FAI/FAIB)

130 - (QC8- Inspect parts - second check)

180 - (Identify as per dwg & Stock Location: _____)

190 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
MT-BRONZE-C63000-R0.500	Bronze C63000 Round Bar 0.500"	.1440 ft (.036 ea)	110-SL-154 - 1	<u>S174780</u>

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-SL-154 - 1	MT-BRONZE-C63000-R0.500	0	2	0

Part Specifications	
Specifications could not be found.	

Plex 12/4/19 3:24 PM Dart.lajeunesse.marie

GUIDE
⑦

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 704707 MW
19-12-05

[illegible]

NOTES

1. BREAK ALL SHARP CORNERS (.015/.03).

TITLE	 RED BARN MACHINE	
	RBST2300 SERIES SWAGING TOOL, GUIDE	
DWG NO.	TOOL # (see chart)-7	
	REV 3	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: PERRITT	
	APPROVED	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	TEAT TREAT FINISH SPEC	
	FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 2. DIMENSIONAL UNITS AFTER PLATING	USED ON BEARING SEE Pg. 1	
	DATE 6-27-08	
SCALE	NTS	SHEET 5 of 9

